

# SERVICE BULLETIN

RELEASED: 9-1-98  
REVISED: 1-10-12  
REV: 00  
BULLETIN: #4-98  
FORM: 4301-2

## 637324-X Diaphragm Pump Conversion Kits

Model Series affected: PD30X-X

637324-X Kits will update models to “-B” version.

Conversion Kits Include: Seats (4), Legs (2), Outlet Manifold and “O”rings as required.

### NPT Threaded Port Models

| OLD MODEL       | NEW “-B” MODEL  | KIT REQ'D |
|-----------------|-----------------|-----------|
| PD30A-AAX-AAA   | PD30A-AAX-AAA-B | 637324-1  |
| PD30A-AAX-GGG   | PD30A-AAX-GGG-B | 637324-2  |
| PD30A-AAX-XXX * | PD30A-AAX-XXX-B | 637324-3  |
| PD30A-ACX-AAA   | PD30A-ACX-AAA-B | 637324-4  |
| PD30A-ACX-GGG   | PD30A-ACX-GGG-B | 637324-5  |
| PD30A-ACX-XXX * | PD30A-ACX-XXX-B | 637324-6  |
| PD30A-ASX-AAA   | PD30A-ASX-AAA-B | 637324-7  |
| PD30A-ASX-GGG   | PD30A-ASX-GGG-B | 637324-8  |
| PD30A-ASX-XXX * | PD30A-ASX-XXX-B | 637324-9  |
| PD30S-ACX-AAA   | PD30S-ACX-AAA-B | 637324-10 |
| PD30S-ACX-GGG   | PD30S-ACX-GGG-B | 637324-11 |
| PD30S-ACX-XXX * | PD30S-ACX-XXX-B | 637324-12 |
| PD30S-ASX-AAA   | PD30S-ASX-AAA-B | 637324-13 |
| PD30S-ASX-GGG   | PD30S-ASX-GGG-B | 637324-14 |
| PD30S-ASX-XXX * | PD30S-ASX-XXX-B | 637324-15 |

### BSP Threaded Port Models

| OLD MODEL       | NEW “-B” MODEL  | KIT REQ'D |
|-----------------|-----------------|-----------|
| PD30A-BAX-AAA   | PD30A-BAX-AAA-B | 637324-16 |
| PD30A-BAX-GGG   | PD30A-BAX-GGG-B | 637324-17 |
| PD30A-BAX-XXX * | PD30A-BAX-XXX-B | 637324-18 |
| PD30A-BSX-AAA   | PD30A-BSX-AAA-B | 637324-19 |
| PD30A-BSX-GGG   | PD30A-BSX-GGG-B | 637324-20 |
| PD30A-BSX-XXX * | PD30A-BSX-XXX-B | 637324-21 |
| PD30A-BCX-AAA   | PD30A-BCX-AAA-B | 637324-22 |
| PD30A-BCX-GGG   | PD30A-BCX-GGG-B | 637324-23 |
| PD30A-BCX-XXX * | PD30A-BCX-XXX-B | 637324-24 |
| PD30S-BCX-AAA   | PD30S-BCX-AAA-B | 637324-25 |
| PD30S-BCX-GGG   | PD30S-BCX-GGG-B | 637324-26 |
| PD30S-BCX-XXX * | PD30S-BCX-XXX-B | 637324-27 |
| PD30S-BSX-AAA   | PD30S-BSX-AAA-B | 637324-28 |
| PD30S-BSX-GGG   | PD30S-BSX-GGG-B | 637324-29 |
| PD30S-BSX-XXX * | PD30S-BSX-XXX-B | 637324-30 |

PD30X-XXX-

SXX  
HXX  
KXX

\* Models with Stainless Steel or Kynar Seats

PN 97999-1594

INGERSOLL RAND COMPANY LTD

209 NORTH MAIN STREET – BRYAN, OHIO 43506

① (800) 495-0276 • FAX(800) 892-6276

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